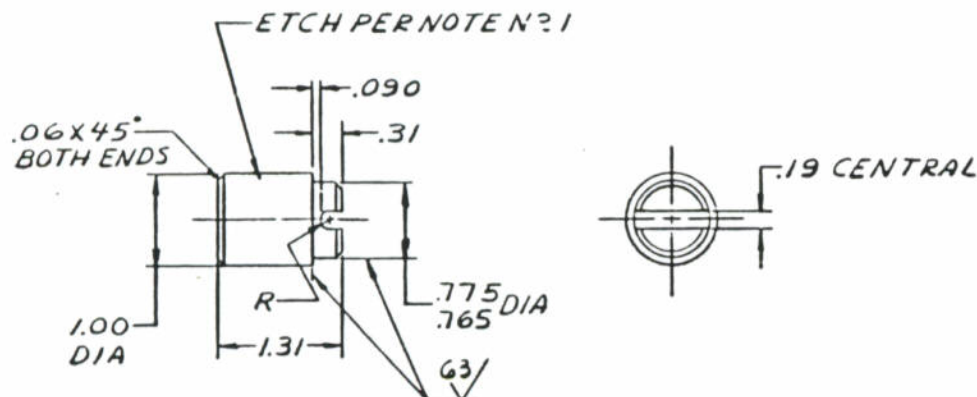


REVISIONS

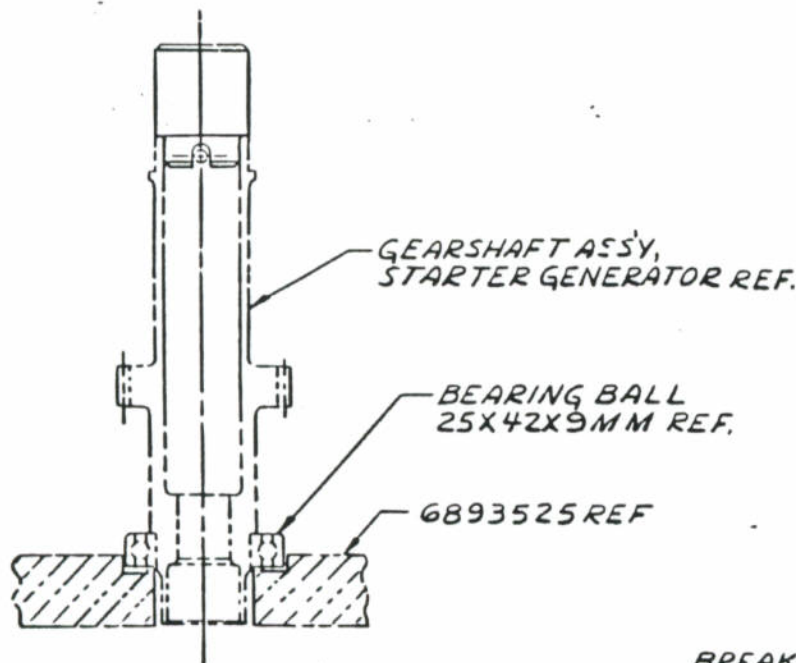
MICRO- FILMED	LTR	DESCRIPTION	DATE	APPROVED



NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

FILE COPY



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SAE 72
LOCAL SPECS. (REF)

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY

BREAK SHARP EDGES .020 U.O.S.

GEOMETRIC CHARACTERISTIC SYMBOLS			
□ FLATNESS	⊥ PERPENDICULARITY	Ⓜ OR UNIC (MAX MATERIAL CONDITION)	
— STRAIGHTNESS	// PARALLELISM	Ⓢ OR RFS (REGARDLESS OF FEATURE SIZE)	
○ ROUNDNESS	∠ ANGULARITY	Ⓢ BASIC DIM	
⊘ CYLINDRICITY	⊘ ROUNDT	Ⓢ DIAMETER	
— PROFILE OF A LINE	Ⓢ TRUE POSITION	Ⓢ DATUM IDENT	
— PROFILE OF A SURFACE	Ⓢ CONCENTRICITY		
	Ⓢ SYMMETRY		

UNLESS OTHERWISE SPECIFIED:

ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.
RUNDENTS ARE CIRCULAR.

UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE
TOL ON ANGLES ± 1°		DRAWN	SHRAKE	MAR 4, 76
TOL ON 3 PLACE DECIMALS ± .010		CHECKED	HYDEN	APR 1, 76
TOL ON 2 PLACE DECIMALS ± .020		CHG. DR	12	APR 1, 76
MATL.		MET.		
SAE 72 (BRASS)		ENGR. 1	GRISWOLD	MAR 1, 76
HEAT TREAT AND HARDNESS		ENGR. 2		
		ENGR. 3	EJR	MAR 1, 76
		FINAL	RH	APR 1, 76
		REVIEW APPROVAL		
SURFACE TREAT.	INSPECTION			

Division of General Motors Corporation Indianapolis Operations			
TITLE DRIFT STARTER GENERATOR GEARSHAFT FRONT END			
MODEL OF FIRST USAGE		APPLICATION: SEE SEPARATE PARTS LIST	
SIZE	CODE IDENT	DWG. No.	
C	73342	6893536	
SCALE	1/1	SHEET	

USED ON ENGINE MODEL
350 SERIES